



Dart Aerospace Ltd.  
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Canada

Tel (613) 632-5200

**D3219-1**

**Job Sheet 173658**



**Part No:** D3219-1

**Job Qty:** 60 ea

**Part Name:** Plate



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/6/18

**Job Tracking No:**

**Due Date:** 3/18/18

**Created By:** Jason Leroux

**Type:** SOLD

**Description:**

**Note:** DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No                                         | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-----------------------------------------------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|                                               |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90                                            | Start up Operation | 60 Ea  |            | 3/17/18  | 0.00      | 0.00    | Start Up Waterjet     |           | OK 18/03/13 |
| 100                                           | Waterjet           | 60 pcs |            | 3/18/18  | 0.01      | 1.25    | Waterjet1             |           | OK 18/03/13 |
| 120                                           | QC                 | 60 pcs |            | 3/18/18  | 0.00      | 0.00    | QC8                   |           | 38          |
| 150                                           | Packaging          | 60 pcs |            | 3/18/18  | 0.00      | 0.00    | Packaging3            |           | 9-89        |
| 160                                           | QC21-SA            | 60 Ea  |            | 3/18/18  | 0.00      | 0.00    | QC21                  |           | MAR 16 2018 |
| Part Op 100 - 1-Cut as per Dwg D3219          |                    |        |            |          |           |         |                       |           |             |
| Descriptions: 150 - *** STOCK IN STEP CELL*** |                    |        |            |          |           |         |                       |           |             |

### Job BOM

| Part / Item  | Component Name     | Quantity             | Operation             | Container |
|--------------|--------------------|----------------------|-----------------------|-----------|
| M6061T6S.125 | 6061-T6 .125 Sheet | 5.7840 sf (.0964 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6S.125   | 6        | 165       | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance               | Limits         | Type | Special Comments |
|---------|-------------|--------------------------------|----------------|------|------------------|
| 1       | Plate       | 0.316inches + 0.006<br>- 0.001 | 0.322<br>0.315 |      |                  |
| 2       | Plate       | 2.293inches ± 0.005            | 2.298<br>2.288 |      |                  |
| 3       | Plate       | 0.375inches ± 0.010            | 0.385<br>0.365 |      |                  |
| 4       | Plate       | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |
| 5       | Plate       | 0.125inches ± 0.010            | 0.135<br>0.115 |      |                  |

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**Container No: S050520**



**Part: D3219-1**

**Job No: 173658**

**Serial No/Batch: S050520**

**Revision:**

**Inspector:**

**Dart Aerospace Ltd.**  
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**Date: 03/12/18**